



- Notes:
- 1) Dimension D1 & D2 to be verified with actual pipe OD before manufacture.
 - 2) Material ASTM A-36 or equivalent.
 - 3) Welds to be compatible with plate thickness (min. weld size 6 mm)
 - 4) All dimensions are in mm unless otherwise indicated

ND	Clips								Rubber thickness	Shoe				Approx. weight (kg)
	D1	D2	L	W	S	E	Bolts (size)	Bolt hole (n x d)		H1	W1	L1	Plate T	
25	33	45	110	30	5	7	M10 x 35	2 x 12	6	100	100	300	10	6,9
40	48	60	124	30	5	7	M10 x 35	2 x 12	6	100	100	300	10	7,0
50	58	70	150	40	6	9	M12 x 40	2 x 14	6	100	100	300	10	7,6
80	89	101	180	40	6	9	M12 x 40	2 x 14	6	100	100	300	10	7,9
100	109	121	232	50	8	11	M16 x 50	2 x 18	6	100	100	300	10	9,5
150	160	172	282	50	8	11	M16 x 50	2 x 18	6	100	150	300	10	12,6
200	212	224	344	50	8	11	M16 x 50	2 x 18	6	100	150	350	10	14,7
250	265	277	390	60	8	14	M20 x 55	2 x 23	6	100	150	375	10	17,5
300	317	329	466	60	8	14	M20 x 55	2 x 23	6	100	200	400	10	21,8
350	369	381	518	60	8	14	M20 x 55	2 x 23	6	100	200	400	10	23,0
400	421	433	598	70	10	18	M24 x 70	2 x 27	6	100	240	450	12	36,4
450	473	485	650	70	10	18	M24 x 70	2 x 27	6	100	240	500	12	39,8
500	525	537	702	70	10	18	M24 x 70	2 x 27	6	100	300	550	12	47,6
600	629	641	852	90	15	25	M30 x 90	2 x 33	6	100	300	550	16	83,9
700	723	735	946	90	15	25	M30 x 90	2 x 33	6	100	300	600	16	92,8
750	775	787	998	90	15	25	M30 x 90	2 x 33	6	100	300	650	16	98,9
800	826	838	1048	90	15	25	M30 x 90	2 x 33	6	100	350	650	16	107,8
900	924	936	1156	120	15	25	M27 x 100	4 x 30	6	100	400	700	20	159,8



FUTURE PIPE INDUSTRIES B.V.

Standard Pipe Support GRE ND 25 - ND 900

Date	18-mei-05
Rev.	2
By	HJL
Chk	
Appr.	